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# **ITR-3427E** Datasheet 8TR3427000000002

### **Features**

- Fast response time
- High sensitivity
- Cut-Off visible wavelength
- Thin
- Compact
- Pb free

## **Applications**

- Camera
- **VCR**
- Floppy disk driver
- Cassette type recorder
- Various microcomputer control equipment





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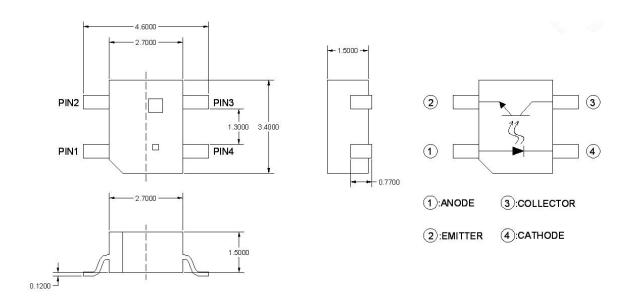
### **DISCLAIM**

ITR-3427E(8TR3427000000002) is a light reflection switch which includes a G aA s IR-LED transmitter and a NPN photo-transistor with a high photosensitive receiver for short distance, operating in the infrared range. Both components are mounted side- by- side in a plastic package.

### **Device Selection Guide**

Device No.	Chip Material
IR	GaAlAs
PT	Silicon

## **Package Dimension**



Soldering terminals may shift in the x, y direction.

#### Notes:

- 1.All dimensions are in millimeters
- 2.Tolerances unless dimensions ±0.15mm
- 3.Lead spacing is measured where the lead emerge from the package



# Absolute Maximum Ratings (T<sub>a</sub>=25℃)

Symbol	Parameters	Ratings	Units	Notes		
INPUT (Em	INPUT (Emitter)					
$V_R$	Reverse Voltage	5	V			
I <sub>F</sub>	Forward Current	50	mA			
I <sub>F</sub>	Peak Forward Current	1	А	1		
Pd	Total Power Dissipation	75	mW			
OUTPUT (I	OUTPUT (Detector)					
BV <sub>CEO</sub>	Collector-Emitter Breakdown Voltage	30	V	2		
BV <sub>ECO</sub>	Emitter-Collector Breakdown Voltage	5	V	3		
IC	Collector Current	20	mA			
Pd	Total Power Dissipation	75	mW			
SENSOR						
T <sub>opr</sub>	Operating Temperature	-40 ~ +85	$^{\circ}\! \mathbb{C}$			
T <sub>stg</sub>	Storage Temperature	-40 ~ +100	$^{\circ}\!\mathbb{C}$			
$T_{sol}$	Soldering Temperature	260	$^{\circ}$ C	4		

#### Notes:

- 1. IFP Conditions--Pulse Width≤100µs and Duty≤ 1%.
- 2. Test conditions : IC=100 $\mu$ A, Ee=0mW/cm<sup>2</sup>.
- 3. Test conditions: IE=100µA, Ee=0mW/cm2
- 4. Soldering time ≤ 5 seconds.



## **Electro-Optical Characteristics (Ta=25℃)**

Symbol	Parameters	Test conditions	Min	Тур	Max	Units	Notes
INPUT (Em	INPUT (Emitter)						
VF	Forward Voltage	IF=20mA	-	1.2	1.6	V	
λP	Peak Wavelength	IF=10mA	-	940	-	nm	
IR	Reverse Current	VR=5V	-	-	10	μA	
OUTPUT (	Detector)						
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	IC=2mA Ee=1mW/cm <sup>2</sup>	-	-	0.4		
I <sub>CEO</sub>	Collector Dark Current	VCE=10V Ee=0mW/cm <sup>2</sup>	-	-	100	nA	
SENSOR							
I <sub>C(ON)</sub>	Collector Light Current	VCE=5V IF=10mA d=1mm	0.18	-	0.40	mA	5
I <sub>LEAK</sub>	Leakage Current	VCE=5V IF=10mA with no reflection	-	-	1	μА	
tr	Rise Time	VCE=2V	-	20	-	μS	
tf	Fall Time	IC=100μA RL=1KΩ d=1 mm	-	20	-	μS	6

Rank:

Conditions :  $I_F=10mA$ 

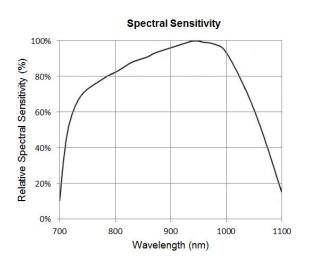
 $V_{CE}=5V$ 

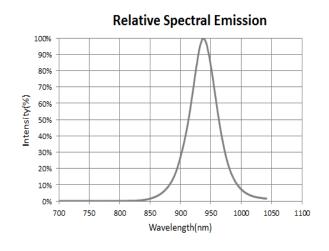
(mA):

Bin Code	Min	Max
ВХ	0.18	0.40

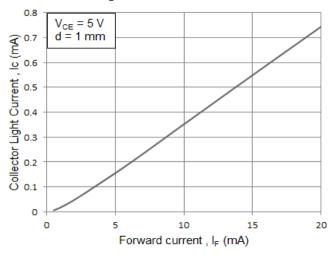


### **Characteristics**

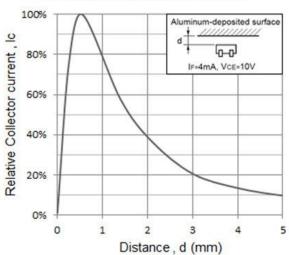




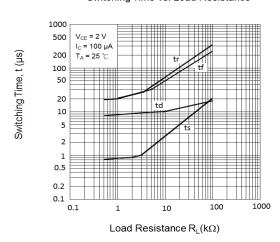
#### Collector Light Current vs. Forward Current

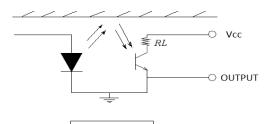


#### **Sensing Distance Characteristics**



#### Switching Time vs. Load Resistance

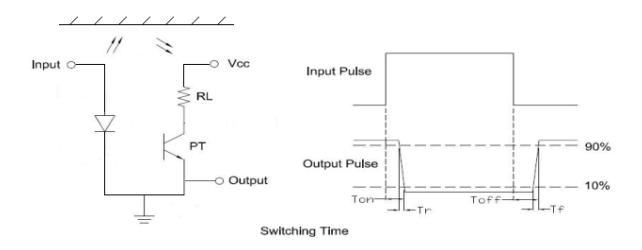




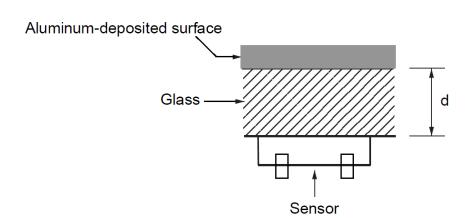




## **Test circuit**



## **Light Current Measurement Setup Diagram**





## **Product Specifcations**

Item	Specification	Material	Quantity
Detector Spectral Bandwidth λD	700nm~1100nm @ VCE=5V / TS = 25°C		
Emitter Peak Wavelength λΡ	Typ: 940nm @10 mA / TS = 25°C		
Collector Light Current	0.18~0.40 mA @ VCE=5V , IF=10mA , d=1 mm		
Resin	Black	Silicon	
Carrier tape	EIA 481-1A specs	Conductive black tape	
Reel	EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton Others:	HT standard	Paper	Non-specified

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, CIE and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

Note: This is shipped test conditions

\*\* Remarks: This product should be operated in forward bias. If a reverse voltage is continuously applied to the product, such operation can cause migration resulting in LED damage.

#### ATTENTION: Electrostatic Discharge (ESD) protection



The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based

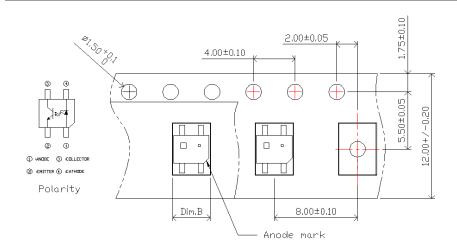
devices. ESD precaution must be taken during design and assembly.

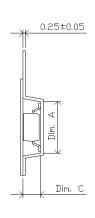


## **Precaution for Use**

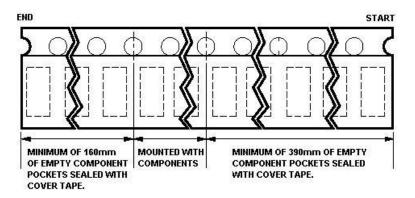
- 1. The chips should not be used directly in any type of fluid such as water, oil, organic solvent, etc.
- 2. When the LEDs are illuminating, the maximum ambient temperature should be first considered before operation.
- 3. LEDs must be stored in a clean environment. A sealed container with a nitrogen atmosphere is necessary if the storage period is over 3 months after shipping.
- 4. The LEDs must be used within 4 weeks after unpacked. Unused products must be repacked in an anti-electrostatic package, folded to close any opening and then stored in a dry and cool space.
- 5. The appearance and specifications of the products may be modified for improvement without further notice.
- 6. The LEDs are sensitive to the static electricity and surge. It is strongly recommended to use a grounded wrist band and anti-electrostatic glove when handling the LEDs. If a voltage over the absolute maximum rating is applied to LEDs, it will damage LEDs. Damaged LEDs will show some abnormal characteristics such as remarkable increase of leak current, lower turn-on voltage and getting unlit at low current.

### **Packaging Tape Dimesion**



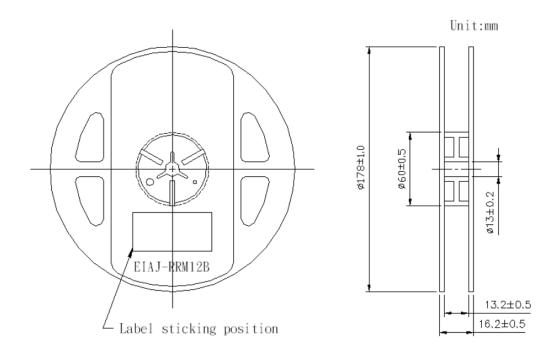


Dim. A	Dim. B	Dim. C	Q'ty/Reel
4.95±0.10	3.60±0.10	1.72±0.10	1K

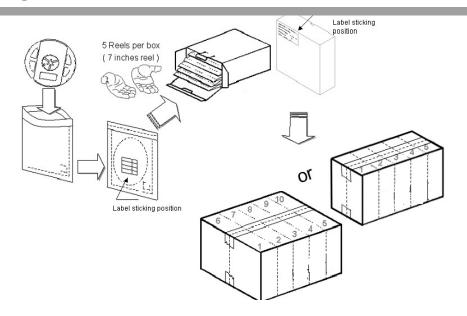




### **Reel Dimension**



## **Packing**



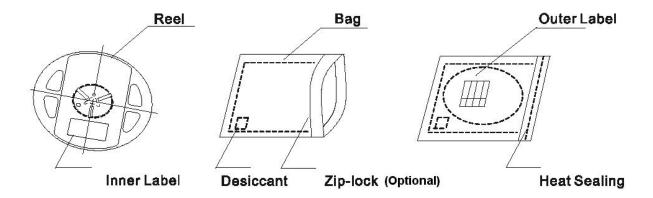
5 or 10 boxes per carton is available depending on shipment quantity.



## **Dry Pack**

All SMD optical devices are MOIS TURE SENS ITI VE. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

A humidity indicator will be included in the moisture protected anti-static bag prior to shipment. The packaging sequence is as follows:



### **Baking**

Baking before soldering is recommended when the package has been unsealed for 4 weeks.

The conditions are as followings:

- 1. 60±3° x(12~24hrs)and<5%RH, taped reel type.
- 2.  $100\pm3^{\circ}$ C ×(45min~1hr), bulk type.
- 3. 130±3°C ×(15min~30min), bulk type.

#### **Precautions**

- 1. Avoid exposure to moisture at all times during trans portation or storage.
- 2. Anti-Static precaution must be taken when handling GaN, InGaN, and AllnGaP products.
- 3.It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying
- a reverse voltage beyond the specified limit.
- 4. Avoid operation beyond the limits as specified by the ab solute maximum ratings.
- 5. Avoid direct contact with the surface through which the LED emits light.
- 6.If possible, assemble the unit in a clean room or dust-free environment.



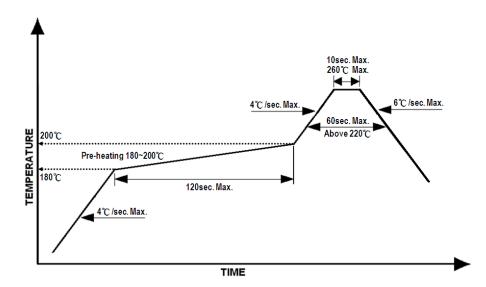
## **Reflow Soldering**

Recommend soldering paste specifications:

- Operating temp.: Above 220<sup>°</sup>C ,60sec
- 2. Peak temp.:260°C Max.,10sec Max.
- 3. Reflow soldering should not be done more than two times.
- 4. Never take next process until the component is cooled down to room temperature after reflow.
- 5. The recommended reflow soldering profile (measuring on the surface of the LED terminal)

is following:

Lead-free Solder Profile



### Reworking

Rework should be completed within 5 seconds under 260°C.

The iron tip must not come in contact with the copper foil.

Twin-head type is preferred.

## Cleaning

Following are cleaning procedures after soldering:

An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended. Temperature x Time should be  $50^{\circ}$ C x 30sec. or < $30^{\circ}$ C x 3min

Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter

Curing: 100°C max, <3min



#### **Cautions of Pick and Place**

Avoid stress on the resin at elevated temperature.

Avoid rubbing or scraping the resin by any object.

Electric-static may cause damage to the component.

Please ensure that the equipment is properly grounded.

Use of an ionizer fan is recommended.

### **Revision history**

Versions	Description	Release Date
1.0	Preliminary	2021/08/31

### **About Edison Opto**

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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For general assistance please contact: service@edison-opto.com.tw

For technical assistance please contact: LED.Detective@edison-opto.com.tw